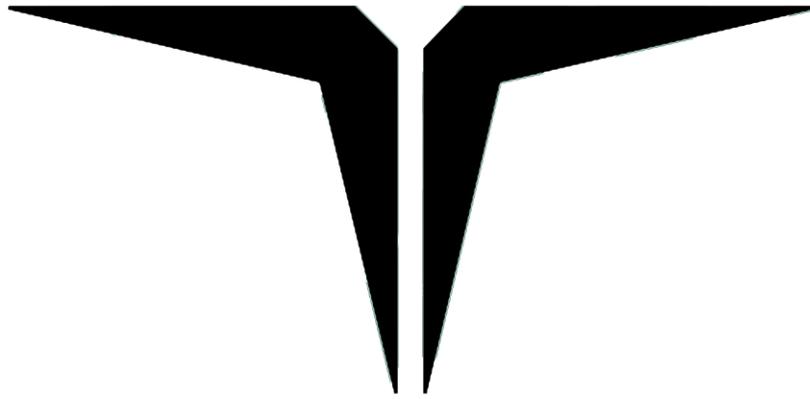


TUFF TREAD



**Attention:
Adjust the walking
belt before using the
treadmill!**

See the instructions on the next page or consult the owner's manual.

FOR SERVICE CALL 1-800-827-2017

For efficient, accurate service assistance:

- Have your serial number on hand, and
- Have the hood of the treadmill already removed

Tuff Tread

502 W. Montgomery STE 120
Willis, TX 77378
PH: (800)827-2017 FAX: (888)898-8974
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Walking Belt Adjustments

Centering the Walking Belt

Both rollers are crowned and will self-center the belt if the treadmill is run for a time with no one on it. If the belt remains consistently off-center, however, you will need to center the belt manually.

Note: Over-tightening the walking belt can damage the rollers. This damage is not covered under the warranty. Do not turn either tensioning bolt more than one full turn clockwise. If you need assistance, please call Tuff Tread at (800) 827-2017 for more information.

Also, the machine should be run at the speeds indicated without anyone on the belt.

To move the belt back to center:

1. Start the treadmill and press Speed - Faster until the speed is approximately 4 mph as indicated on the display.
2. Locate the two large, steel 9/16-inch hex bolts at the rear of the treadmill. Observe whether the belt is running more towards the right or left side of the deck.
3. Determine which side the belt is moving toward.

If the belt appears to be moving to the left:

Using a 9/16-inch wrench, turn the left bolt clockwise ¼ turn (to your right). Wait for one minute for the results of this adjustment to take effect. This action moves the belt to the right and back to center.

If the belt appears to be moving to the right:

Using a 9/16-inch wrench, turn the left bolt counterclockwise 1/4 turn (to your left). Wait for one minute for this action to take effect. This action moves the belt to the left and back to center.

If the belt is still not centered, repeat step 3 until it is, but **do not turn either bolt more than a total of one full turn**. If more adjustment than that seems necessary, please contact Tuff Tread for advice

4. After the belt is centered, increase the speed of the belt to 10 mph by pressing Speed - Faster and verify that the belt is running smoothly.

If the above procedure is unsuccessful in resolving belt wander, you may need to check to see if the machine is level.